5:	COLOR CODE		OPERATION		⚠ WARNING	DISPLAY (CODES (LED)
Rev. A 1 Rev. 007		To start	Close door fully to latch. Press START/	CANCEL pad			
1 Re	BKBlack BUBlue PKPink	To delay start	Close door fully to latch. Press DELAY	-	Disconnect electrical power at the fuse box or circuit breaker	I I II	ion of cycle. ITION criteria has been met. Indicator ff when door is closed.
A01135301 F A01135301	RRed ViolViolet WWhite YYellow R-YRed/Yellow R-BKRed/Black	To coloot a many avala	delay time.		box before servicing under this product. Electrical power	DRYING Drying portion	n of cycle. etion of cycle. Indicator light will en door is opened.
1138	WWhite	To select a new cycle or option	Press desired cycle and/or option pad.		may be present on some parts under this product, even if	LTOPHON LED'S	
A011	R-YRed/Yellow		The indicator lights will change. Press 15 seconds to begin cycle.	START/CANCEL within	not in use.	flashing All LED'S flash occurred. Pre	ing indicates power failure has ss START/CANCEL pad and reselect
Nork:	IN-BRRed/Black	To cancel			Failure to follow this warning	desired option	s and cycle.
		a cycle	Press START/CANCEL. Dishwasher will shut off.	drain for 90 seconds, then	could result in serious injury or death.	will flash. Clos	D's that are lit when the door is opened e Door.
STEE al and generally Home y liability, ryice		WATER/SERVICE	TEST		WIRING DI	ACDAM	
and Jabillia			11231		WIRING DI	AGRAIN	
139×270	water/service test, (\special function initia				N C		
from the character of t	n the power failure m		tion S		TROI TROI		
e a × ⊒ II •	dle mode.	Numl	Interval Duratio Water Valve Circulation Moto Drain Motor Heater Dispenser Vent Washing LED Sanitize LED Drying LED Clean LED		ELECTF CONTR		
idWis-	le in power failure monultaneously press the HI		erval ter Vé in Mc ulatic tr shing L ing L ing L ing L ing L ing L	7 No P3-5	P3-1	P3.2	P3.7 P3.6
PRY DRY	and START/CANCEL pad	s for 🔼 💆					M
one I	half second.	1 Fill/Det. Dispens 2 Fill	er 60 1 0 0 0 1 1 1 0 0 0 0 0 0 0 0 0 0 0	Na on ≻	> <u>e</u>		B B
	dishwasher will then step ugh the test cycle per the) 	45 0 1 0 0 0 1 1 0 0 0	 		FLOAT SWITCH HILIMIT HERMOSTAT	E 2
chart	t. Pushing the START/CA	ANCEL 4 Pause	0.4 0 0 0 1 0 1 1 0 0 0			FLOAT SWITCH HILIMIT THERMOSTAT	DOOR SWITCH W
Ψ ÷ 0 ⊂ 11.	will advance the dishwas ne next step.	her 5 Wash/Heat	75 0 1 0 1 1 1 1 0 0 0				
and lica ite	le in idele mode -	6 Wash/Heat/Det.	Disp. 60 0 1 0 1 0 1 1 0 0 0			T & T	
si Ling Am Simulari III simulari II simulari II simulari III simulari II simulari II simulari II simulari II simulari II s	ıltaneously press the HI-		90 0 0 1 0 0 1 1 0 1 0				
	SH and START/CANCEL pages seconds.		90 0 0 1 x 0 0 0 1 0 0		SEF	SYSTEMS IR VALVE	20VAC 60HZ
	Exit the WST - Open an	d End State X - denotes selectable		- OM OM -	PEN	ER V	9
his in roduce at a Soll	e the door.		antil door is opened or cycle is started	PUMI	THE DIS	*VENT	
<u> </u>					<u>-</u>		
			СУС	LE SELECTION OPTIONS			
Minutes 5	10 15 20 25	30 35 40 45 	50 55 60 65 70 75 80 85	90 95 100 105 110 115			Minutes 5 10 15 20
Heavy Wash Water Valve	Pre-Wash 2 Pre-Wash 3	Main Wash	Rinse 1 Rinse 2 Rinse 3	Final Rinse	Dry		*Rinse Only Pre-Wash 1 Pre-Wash 2 Water Valve
Circulation Motor Drain Motor							Circulation Motor Drain Motor
Heater							Heater Dispenser
Dispenser Vent							Vent
Normal (HT) Pre-Wash 1	Pre-Wash 2 Pre-Wash 3 P	re-Wash 4	Main Wash Rinse 1 Fir	al Rinse Dry			* Some Models
Water Valve Circulation Motor		1 2				ne Main Wash and Final Rinse	
Drain Motor					1	ngthened when needed to reach timal wash temperatures.	
Heater Dispenser					ОР	umai wasii temperatures.	
Vent							
Normal Provided Provi	re-Wash 1	Main Wash Rinse	1 Final Rinse Dry		*Energy Saver Pre-Wash 1 Mai Water Valve	in Wash Rinse 1	Final Rinse Dry
Circulation Motor					Circulation Motor		
Drain Motor Heater					Drain Motor Heater		
Dispenser Vent				+	Dispenser Vent		
Minutes 5	10 15 20 25	30 35 40 45	50 55 60 65 70 75 80 85	90	5 10 15	20 25 30 35 40 45	50 55 60 65 70 75 80

Water Inlet Tube Water Soil Filter Soil Filter Soil Filter Filter Valve Pump Plate Circulation Motor Thermistor

Pump Assembly

Bracket

The assembly is driven by a synchronous motor. Rotation is in the counterclockwise direction at 2900RPM. The motor drives a pump which supplies 100 percent filtered water at a rate of approximately 10.5 (40LMP) GPM to one spray arm at a time. The spray arm's operation is alternated by small "pauses" of the motor during the wash cycle.

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain check valve is located at the discharge end of the drain pump. The drain hose is attached by a worm gear clamp to the discharge end of the drain pump.

dishwasher. Disconnect the wiring harness connections located at the circ pump's motor. Remove the two screws that hold the motor bracket. Slide the motor bracket away from

The drain hose must have a loop at

a minimum height of 32 inches

in order to insure proper drainage.

To remove the main circulation

(circ) pump do the following in sequence: Shut off electricity to the

te synchronous drain pump, the side of the sump. The valve is located at the od of the drain pump. The sattached by a worm gear edischarge end of the drain.

ump Gasket

900 Watt Heater

Refer to the cycle chart on the reverse side to determine when the heater is on during the wash cycle. The heater cycles **ON** and **OFF** for brief periods during the drying cycle.

Voltage checks of the heater should be made in the dry portion of the service test mode.

Standard Dry Air Flow

When the control advances to the "dry" portion of the cycle heated, moist air leaves the dishwasher through the console vent. Drier air is then drawn into the unit through vents at the bottome of the door. Heat stored in the dishware causes the water on the dishes to evaporate into the drier air.

This process continues throughout the drying phase as the heating element is turned **ON** and **OFF**.

Detergent and Rinse

The detergent and rinse aid dispenser is a one piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removeable cover.

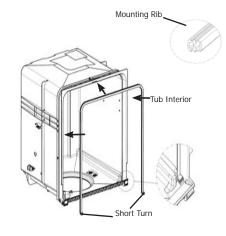
To re-fill, remove the cap and poor rinse aid in until the level shows above the bottom of the cylindrical opening and the sight gauge changes appearance. If any is spilled wipe it up before starting the cycle. The amount of rinse aid released

can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

To replace dispenser:

- · shut off electricity to dishwasher,
- remove outer door panel assembly,
- disconnect wiring to the actuator,
- remove the six screws,
- · remove the dispenser,
- replace and reinstall screws,
- rewire actuator.

Tub and Door Seal



Line up the center mark on the back of the seal with the tub top center and press it into the channel. Move along the channel left and right periodically pressing the seal into place without bunching or stretching it until going around the corners at the top. Next, place the free ends into the channel at the bottom left and right by creating a short turn at the bottom of the tub channel and ensuring the seal extends to the locator ridge at the bottom of the tub (see enlarged portion of the attached image). Then, press the seal periodically into place. Finally slide your fingers over the seal to press it fully in place. When complete a single face of the seal should be visible and flush with the edge of the channel.

Product Specifications

Electrical

Rating120 Volts, Separate Circuit15 amp min 20 amp	max.
Motor (Amps)	1.8
Heater Wattage	900
Heater Wattage	.10,0 F±5°F
(60°C±3°C) [with outer door in place	;]
TempBoost145 ^c (63°C±3°C) Heated Wash/Heated Rinso	′F±5°F
Sanitize150°F±5°F (66°C	C±30C)
Hi-Limit Thermostat200°F	(93°C)

Water Supply

Suggested minimum incoming water temperature
Pressure (PSI) min./max20/120
Connection3/8" NPT or
3/4" Hose Thread
Consumption (Normal Cycle)
Water valve flow rate (U.S.GPM)83
Water recirculation (U.S. GPM)
approx. 12
Water fill time87

TROUBLE SHOOTING TIPS

A WARNING

Personal Injury Hazard

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

replacing components.				
Symptom	Check the Following	Remedy		
Dishwasher will not operate when turned on.	 Fuse (blown or tripped). 120 VAC supply wiring connection faulty. Electronic control board defective. No 12 VAC power to control. Motor (inoperative). Door Switch (open contacts). Door latch not making contact with door switch. Touch pad circuit defective. No indicator lamps illuminate when START or OPTIONS are pressed. 	 Replace fuse or reset breaker. Repair or replace wire fasteners at dishwasher junction box. Replace control board. Replace control board. Replace motor/impeller assembly. Replace latch assembly. Replace console assembly. Replace console assembly. 		
Motor hums but will not start or run.	 Motor (bad bearings). Motor stuck due to prolonged non-use. 	 Replace motor assembly. Rotate motor impeller. 		
Motor trips out on internal thermal overload protector.	 Improper voltage. Motor windings shorted. Glass or foreign items in pump. 	 Check voltage. Replace motor/impeller assembly. Clean and clear blockage. 		
Dishwasher runs but will not heat.	 Heater element (open). Ejectronic control board defective. Wiring or terminal defective. Hi-Limit thermostate defective. Thermistor failure. 	 Replace heater element. Replace control board. Repair or replace. Replace thermostat. Replace turbidity sensor. 		
Detergent cover will not latch or open.	 Latch mechanism defective. Electronic control board defective. Wiring or terminal defective. Broken spring (s). Defective actuator. 	 Replace dispenser. Replace control board. Repair or replace. Replace dispenser. Replace dispenser. 		
Dishwasher will not pump out.	 Drain restricted. Electronic control board defective. Defective drain pump. Blocked impeller. Open windings. Wiring or terminal defective. 	 Clear restrictions. Replace control board. Replace pump. Check for blockage, clear. Replace pump assembly. Repair or replace. 		
Dishwasher will not fill with water.	 Water supply turned off. Defective water inlet fill valve. Check fill valve screen for obstructions. Defective float switch. Electronic control board defective. Wiring or terminal defective. Float stuck in "UP" position. 	 Turn water supply on. Replace water inlet fill valve. Disassemble and clean screen. Repair or replace. Repair or replace. Repair or replace. Clean float. 		
Dishwasher water siphons out.	 Drain hose (high) loop too low. Drain line connected to a 	 Repair to proper 32-inch minimum height. Connect to a vented drain. 		
Detergent left in dispenser.	 Detergent allowed to stand too long in dispenser. Dispenser wet when detergent was added. Detergent cover held closed or blocked by large dishes. Improper incoming water temperature to properly dissolve detergent. See "Detergent cover will not open". 	 Instruct customer/user Instruct customer/user Instruct customer/user on proper loading of dishes. Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents. 		