PERFORMANCE DATA NO LOAD & NO DOOR OPENINGS AT 0° F FREEZER & 37° F FRESH FOOD (2500 ++ V5) 65°F (18°C) Ambient 90°F (32°C) Ambient Type A with Run/Start Capacitor Variable Speed Standard Variable Speed Standard Operating Time 74 to 84% 32 to 40% 100% 55 to 65% -2° to 2° F 0° to 4° F -1° to 3° F -1° to 3° F Freezer Temperature -19° to -17° C -18° to -16° C -18° to -16° C -18° to -16° C 34° to 39° F 34° to 39° F 34° to 39° F 34° to 39° F Refrigerator Temperature 1° to 4° C 1° to 4° C 1° to 4° C 1° to 4° C 5 to 12 psig 5 to 12 psig 5 to 12 psig Low Side Pressure (cut-in) N/A 43 to 83 kPa 43 to 83 kPa 43 to 83 kPa -2 to 2 psig -2 to 2 psig -2 to 2 psig -2 to 2 psig Low Side Pressure (cut-out) -14 to 14 kPa -14 to 14 kPa -14 to 14 kPa -14 to 14 kPa 120 to 135 psig 130 to 155 psig 90 to 105 psig 621 to 90 to 115 psig 621 High Side Pressure (last 1/3 cycle) 724 kPa to 793 kPa 827 to 931 kPa 896 to 1069 kPa 100 to 140 Wattage (last 1/3 cycle) 50 to 60 90 to 130 60 to 70 Amps (running) 0.5 to 0.9 0.7 to 1.1 0.6 to 1.0 0.8 to 1.2 Base Voltage 115 vac (127 vac max) **DEFROST SPECIFICATIONS** Heater Cabinet Size Cut-in Cut-out Watts Ohms 23' CD. 26' 25° F (-4° C) 47° F (8° C) 450 30 Electronic Timer - (ADC) Defrost 24 minutes every 6-96 hours of compressor run time. **CONDENSER FAN MOTOR** Watts Amps

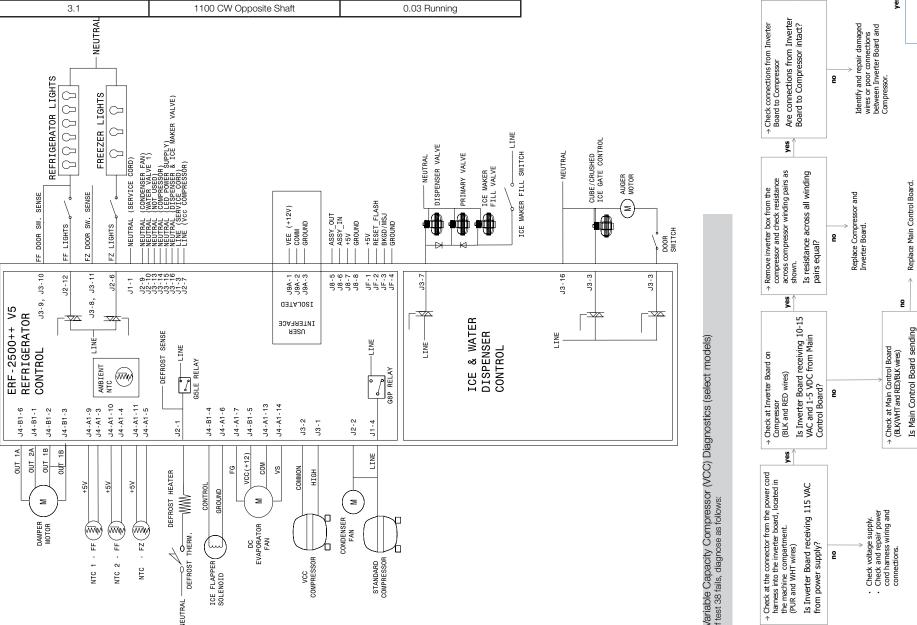
SERVICE DATA SHEET

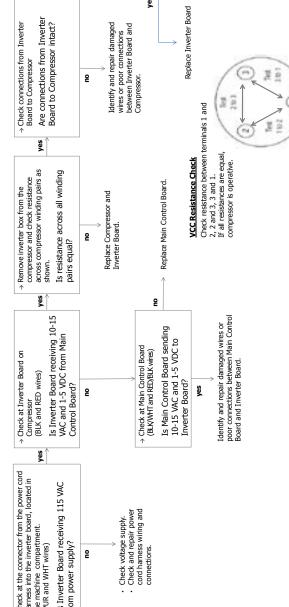
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ICE & WATER - AUTOMATIC DEFROST SIDE BY SIDE - R134a

IMPORTANT: PLEASE RETURN THIS SHEET TO ITS ORIGINAL LOCATION

ERF	OR C	ODES	SPECIAL MODES				
Dis	play			Display		Activate/Deactivate	
FZ	FF	Interpretation	Mode	FZ	FF	(press for up to 10 sec. simultaneously)	
	OP-	Open FF mid-level thermistor	Manual Defrost	d	F	FF UP and FF DOWN/same to deactivate	
	OP ⁻	Open FF upper-level thermistor	Display/ Showroom	77	77	FZ UP and FF DOWN/ Power-on-Reset (POR)	
OP		Open FZ thermistor	Sabbath	Sb	Sb	FZ DOWN and FF UP/same to deactivate	
	SH-	Shorted FF mid-level thermistor	Diagnostic	No FF or FZ display, all UI LEDs on.		FZ UP and FZ DOWN/FF UP to deactivate	
	SHT	Shorted FF upper-level thermistor	Notes:				
SH		Shorted FZ thermistor	 Always check for pin back-outs, pinched or damaged wires before replacing components. Determine whether failure is caused by the component, main control board or wiring. Contact TID before replacing main control board. Refer to Service Manual for additional information. 				
SY	CF	UI to Main Control Board com- munication failure; on start up					
SY	CE	Ul Main Control Board communication error; after a period in operation					
SY	EF	Evaporator fan failure					





DIAGNOSTIC MODE				
Activate:	Press FZ UP and FZ DOWN temperature pads for up to 10 sec. simultaneously. Press FF UP to advance through tests.			
Deactivate:	Press FF UP for up to 10 sec. Diagnostic Mode will automatically deactivate after 5			

- Tests marked with "*" may not be applicable to this unit and will not be displayed in Diagnostic Mode.
- Tests displayed in diagnostic mode but not described below are for internal purposes only; advance through.
- View UI display for "on," "off," "CL," "OP," "SH," "LO," "HI" or numerical results of tests.
- Listen for operating sounds; feel for heat or air flow as appropriate to determine results of tests.

	Test	To activate test:	Passing result	
	First Screen		All LED lights on UI illuminated	
	Second Screen		All segments on UI temperature displays illuminated	
	Third Screen		Blank UI display, no lights illuminated, no shadowing; "-" and "+" blinking on FF display side to show location.	
28	Dispenser Paddle	Press disp. paddle	"on" on UI when depressed; "off" when released	
1*	Standard Compressor	Press power on-off	Compressor running when "on"; stopped when "off"	
2	Defrost Heater	Press power on-off	Defrost limit switch must be closed; verify "CL" in test 26. Feel for heat from defrost heater when "on". If "OP" in test 26, heater will not activate.	
3	FF Light	Press power on-off	With FF door open, FF lights on when "on"; off when "off"	
8	Water Valve (Dispenser)	Press power on-off	FF door must be closed. Be prepared to collect water at dispenser. Water dispenses when "on"; stops when "off"	
9	FZ Light	Press power on-off	With FZ door open, FZ lights on when "on", off when "off"	
10	Auger Motor	Press power on-off	FF door must be closed. Motor running when "on"; motor stopped when "off"	
11	Cube/Crush Solenoid	Press power on-off	FF door must be closed. Do not leave solenoid in activated state. Solenoid activated when "on"; deactivated when "off"	
41*	Perfect Temp Drawer (PTD)	Press power on-off	PTD UI illuminated when "on", off when "off"	
12*	VCC Condenser Fan	Press power on-off	Fan running when "on"; stopped when "off"	
38*	VCC Compressor	Press power on-off	Compressor running when "on"; stopped when "off"	
15	Evaporator Fan	Press power on-off	Fan running for minimum of 10 sec. when "LO" or "HI"; stopped when "off". Feedback failure if fan starts but runs less than 10 sec. Listen for speed change from "LO" to "HI".	
22	Damper	Press power on-off	With inspection mirror, observe damper open when "OP"; closed when "CL"	
23	FF Door	Open/close FF door	"CL" on UI when door closed; "OP" when open	
24	FZ Door	Open/close FZ door	"CL" on UI when door closed; "OP" when open	
26	Defrost Limit Switch	Activates automatically	"CL" on UI when closed; "OP" when open	
36	Ice Chute Door	Depress ice chute door or press power on-off	"OP" on UI when manually opened; "CL" when closed. Or, using "power on-off", "OP" on UI when solenoid activated, "CL" when deactivated	
29	FF Thermistor	Activates automatically	UI shows temperature sensed by FF thermistor; pass if within 10°F of temperature measured with gauge at mid-level FF thermistor location. "OP-" if open; "SH-" if short	
30	FZ Thermistor	Activates automatically	UI shows temperature sensed by FZ thermistor; pass if within 10°F of temperature measured with gage at FZ thermistor location. "OP" if open; "SH" if short	
33	Ambient Thermistor @ Main Board	Activates automatically	UI shows temperature sensed at main board; pass if within +20°F/-10°F of temperature measured with gauge at main board location. "OP" if open; "SH" if short	
34	Ambient Thermistor @ UI	Activates automatically	UI shows temperature sensed at UI; pass if within +20°F/-10°F of temperature measured with gauge at UI location. "OP" if open; "SH" if short	
0-	Firmware Parameters	Press power on-off	Displays digit sequence; record	
2-	Main Board Firmware	Press power on-off	Displays digit sequence; record	
4-	UI Firmware	Press power on-off	Displays digit sequence; record	

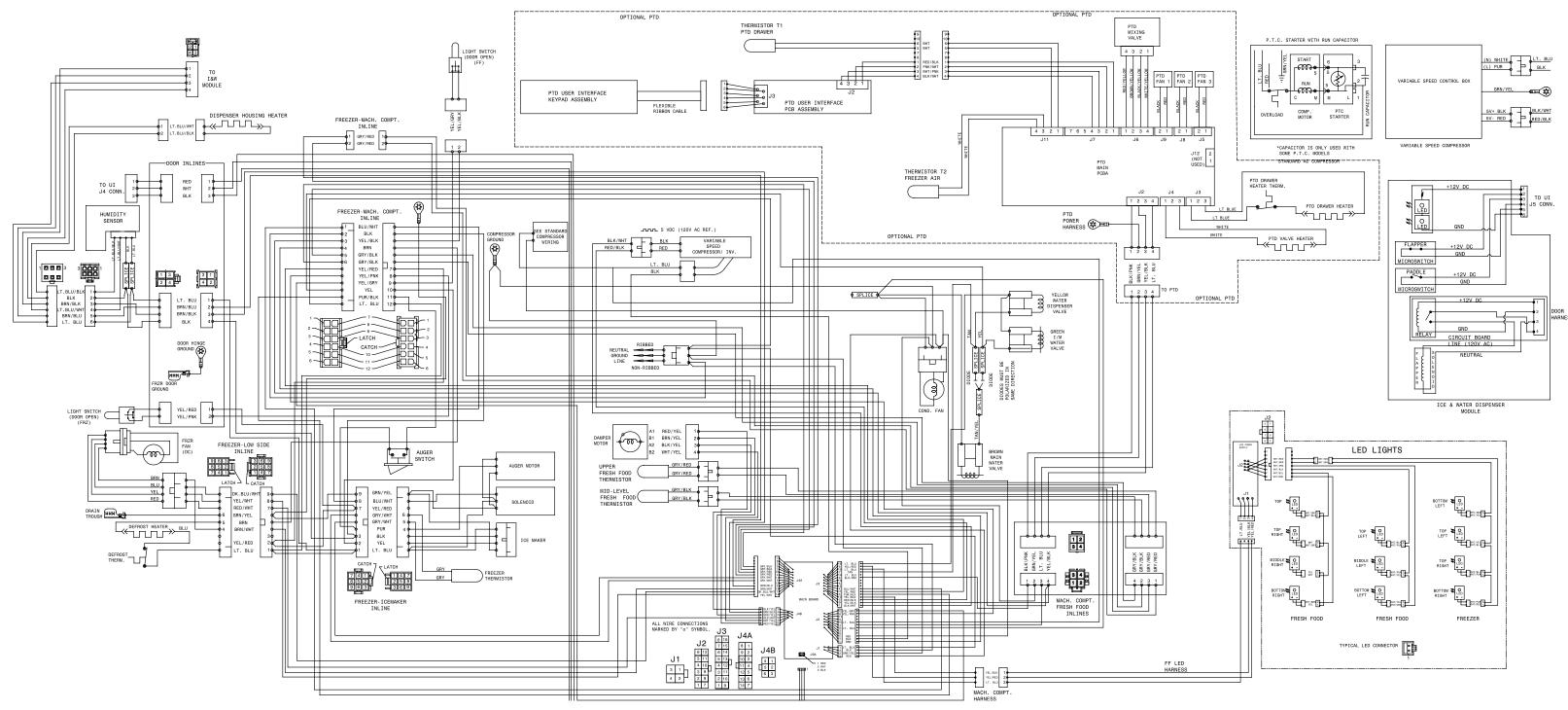
IMPORTANT SAFETY NOTE

The information provided herein is designed to assist qualified repair personnel only. Untrained persons should not attempt to make repairs due to the possibility of electrical shock. Disconnect power cord before servicing this appliance.

If any green grounding wires are removed during servicing, they must be returned to their original position and properly secured



All electrical parts and wiring must be shielded from torch flame. DO NOT allow torch to touch insulation; it will char at 200°F and flash ignite (burn) at 500°F. Excessive heat will distort the plastic liner.



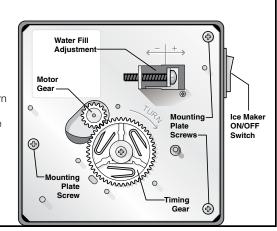
ICE MAKER INFORMATION

Test Cycling

Press the momentary contact on the ON/OFF switch for approximately 15 seconds. Ice maker will continue to complete the cycle.

Water Fill Volume

The water fill can be adjusted without removing the ice maker cover. To adjust the fill size, remove the small round plug next to the On/Off Switch. Insert a #2 Phillips screwdriver into the hole about an inch or until it engages the Water Fill Adjustment Screw. Turn the screw clockwise to reduce the fill size; turn the screw counterclockwise to increase the fill size. One turn equals approx 20cc (0.68 oz). The correct fill is 85 to 95cc (2.75 to 3.25 oz). When a water valve is replaced, check the fill volume.



ICE MAKER SPECIFICATIONS							
Electrical	115 vac (127 vac max)						
Thermostat	Opens at 48° F (9° C), Closes at 9° F (-13° C)						
Heater Wattage	112 watts	112 watts					
ICE MAKER CONNECTOR PLUG CONNECTIONS							
Wire Number	Wire Color	Connects to:					
1	Green/Yellow	Ground					
2	Yellow	Water Valve					
3	Black	Line					
4	Light Blue	Neutral					

