

Single Door Freezer/Refrigerator Door Reversal Instructions

Single-Door Freezer To convert left side hinge door to right side hinge		
Brand	Model #	Kit #
Frigidaire Professional	FPFU19F8RF	TTDRRVFFKIT
Electrolux	EI33AF80WS	TTDRRVEFKIT
Item #	Description	Qty
1	Door, Top Level Assembly	1
2	Top Hinge (RH)	1
3	Cover, Top Hinge (RH)	1
4	Door Stopper (RH)	1
5	Bottom Hinge Cover (RH)	1

Single-Door Refrigerator To convert right side hinge door to left side hinge		
Brand	Model #	Kit #
Frigidaire Professional	FPRU19F8RF	TTDRRVFRKIT
Electrolux	EI33AR80WS	TTDRRVERKIT
Item #	Description	Qty
1	Door, Top Level Assembly	1
2	Top Hinge (LH)	1
3	Cover, Top Hinge (LH)	1
4	Door Stopper (LH)	1
5	Bottom Hinge Cover (LH)	1

IMPORTANT

Before you begin, remove the electrical power cord from the wall outlet. Remove any food from the door bins.

CAUTION

Doors are heavy. Two people are recommended to remove or replace the door assembly from the cabinet.

NOTE

Instructions are for lefthand swing to righthand swing. Be sure to reverse instructions for righthand swing to lefthand swing.

1. Unplug the unit or switch the breaker that supplies power to the unit to the off position.
2. Remove the plastic top hinge cover (see Figure 1).
3. Hold the door in place while removing the top hinge from the cabinet.

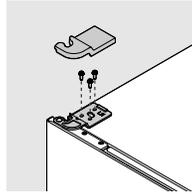


Figure 1

CAUTION

The door should be closed prior to removing or installing.

4. Remove the M5x16 mm hex head screws from the top hinge using a wrench or a socket.
5. Lift the door upward and pull it up and away from the cabinet until free of the bottom hinge pin mounted on the front of the cabinet.

CAUTION

The unit is heavy; two people are recommended to lower and raise the cabinet.

6. Lay the cabinet on its back.
7. Before removing the lower hinge, using a 19 mm wrench or socket, remove the hinge pin and reinstall it into the adjacent hole. Do not overtighten the lower hinge pin (see Figure 2).



Figure 2

8. Measure the dimension shown in Figure 3. This is the distance from the cabinet face to the back of the lower hinge bracket. Transfer this dimension to the opposite side of the cabinet and make a reference line (for installing the lower hinge). This is important for proper door operation.

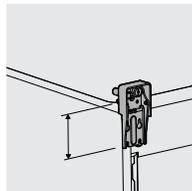


Figure 3

9. Using a 5/16" socket, remove the lower hinge and reinstall it on the opposite side of the cabinet, being sure to place the hinge on the mark you just made.

CAUTION

The unit is heavy; two people are recommended to lower and raise the cabinet.

10. Stand the cabinet up.
11. Install the new lower bearing onto the lower hinge by placing it over the hinge pin (see Figure 4).

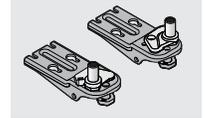


Figure 4

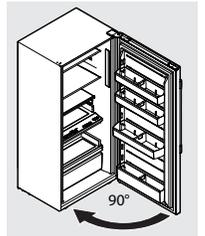
CAUTION

Doors are heavy. Two people are recommended to remove or replace the door assembly from the cabinet.

12. With an assistant, install the new door onto the lower hinge.

IMPORTANT

Place the door onto the bottom hinge pin at 90° to the cabinet and close the door.



13. Align the new upper hinge and install M5x16 hex head screws with a wrench or socket (see Figure 5).
14. Replace the plastic door hinge cover.
15. Plug the unit back into an electrical outlet.

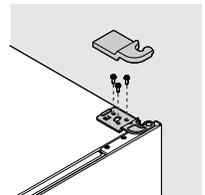


Figure 5