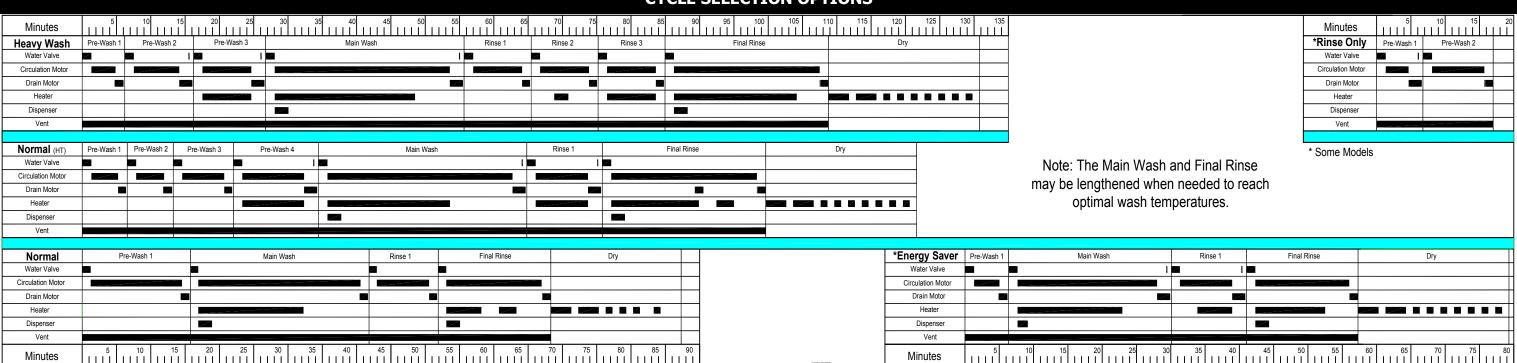
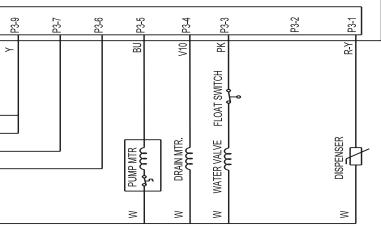
BUBlue PKPink PKPink RRed VioViolet VioViolet VioViolet VioVellow R-YRed/Yellow To cancel a cycle Hold START/CANCEL 90 seconds, then shu	pad for 3 seconds, the dishwasher will drain for at off.	Disconnect electrical power at the fuse box or circuit breaker box before servicing under this product. Electrical power may be present on some parts under this product, even if not in use. Failure to follow this warning could result in serious injury or death. STATUS L flashing
To cancel a cycle Hold START/CANCEL 90 seconds, then shu	cycle. - pad for 3 seconds, the dishwasher will drain for ut off.	may be present on some parts under this product, even if not in use.illuminateFailure to follow this warning could result in serious injury or death.START LE flashing
A cycle Hold START/CANCEL 90 seconds, then shu	ut off.	Failure to follow this warning could result in serious injury or death.
WATER/SERVICE TEST Officts demaining Sec. Is a special function initiated Sec.		WIRING DIAGRAM
The water/service test, (WST) is a special function initiated	НОЦИА	
While in power failure mode - simultaneously press the OPTIONS and START/CANCEL pads for one second.o u u u second.o u u u u u second.o u u u u u u second.o u 	M HEATER M HEATER RINSE AID LEVEL SENSE (OPTIONAL) (OPTIONAL) (OPTIONAL)	W TOD VAC 120 VAC



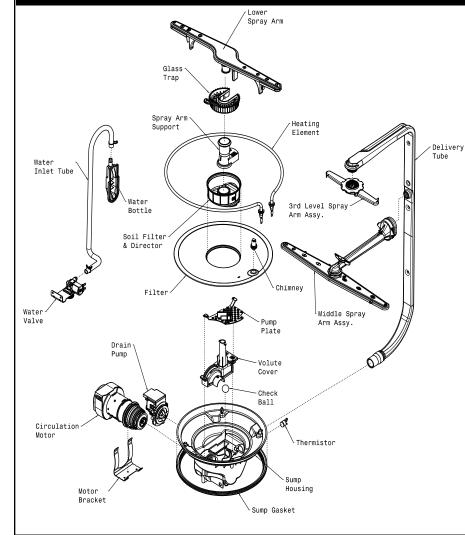
DISPLAY CODES (LED)

D	-The SANITIZATION criteria has been met. Indicator light switch off after 15 seconds of door open. - Shows Completion of cycle. Indicator light will switch off after 15 seconds of door open.
ed solid	-All LED's illuminated solid indicates power failure has occured. Press START/CANCEL pad and re-select desired options and cycles.
	-The START LED will flash when the door is opened. Close the door and press START/CANCEL to resume cycle. -An error has occured.

1



EXPLODED VIEW OF WASH SYSTEM



Standard Dry Air Flow

When the control advances to the "dry" portion of the cycle heated, moist air leaves the dishwasher through the console vent. Drier air is then drawn into the unit through vents at the bottom of the door. Heat stored in the dishware causes the water on the dishes to evaporate into the drier air.

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removeable cover.

To re-fill, remove the cap and pour rinse aid in until the level shows above the bottom of the cylindrical opening and the sight gauge changes • appearance. If any is spilled wipe it up before starting the cycle. The amount of rinse aid released

Mountina

ub Interior

Tub and Door Seal

This process continues throughout the drying phase as the heating element is turned ON and OFF.

can be adjusted by turning the arrow

indicator from one, being the least

amount, to four, being the greatest

remove the six screws,

replace and reinstall screws,

remove the dispenser,

rewire actuator.

shut off electricity to dishwasher,

remove outer door panel assembly,

Line up the center mark on the back of the

seal with the tub top center and press it

into the channel. Move along the channel

left and right periodically pressing the seal into place without bunching or stretching it until going around the corners at the top. Next, place the free ends into the channel at the bottom left and right by

creating a short turn at the bottom of the

tub channel and ensuring the seal extends

to the locator ridge at the bottom of the

tub (see enlarged portion of the attached image). Then, press the seal periodically

into place. Finally slide your fingers over

the seal to press it fully in place. When complete a single face of the seal should be visible and flush with the edge of the

disconnect wiring to the actuator,

amount.

•

To replace dispenser:

Personal Injury Hazard Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Symptom

Dishwasher will not operate when turned on.

Motor hums but will not start or run.

Motor trips out on internal thermal overload protector.

Dishwasher runs but will not heat.

Detergent cover will not latch or open.

Dishwasher will not pump out.

Dishwasher will not fill with water.

Pump Assembly

The assembly is driven by a synchronous motor. Rotation is in the counterclockwise direction at 2900RPM. The motor drives a pump which supplies 100 percent filtered water at a rate of approximately 10.5 (40LMP) GPM to one spray arm at a time. The spray arm's operation is alternated by small "pauses" of the motor during the wash cycle.

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain check valve is located at the discharge end of the drain pump. The sump. drain hose is attached by a worm gear clamp to the discharge end of the drain pump.

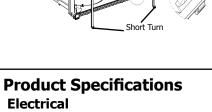
The drain hose must have a loop at a minimum height of 32 inches in order to insure proper drainage.

To remove the main circulation (circ) pump do the following in sequence: Shut off electricity to the dishwasher. Disconnect the wiring harness connections located at the circ pump's motor. Remove the two screws that hold the motor bracket. Slide the motor bracket away from the sump. The motor and pump, now held only by friction against O-rings, can be pulled out of the

900 Watt Heater

Refer to the cycle chart on the reverse side to determine when the heater is on during the wash cycle. The heater cycles **ON** and **OFF** for brief periods during the drying cycle.

Voltage checks of the heater should be made in the dry portion of the service test mode.



Electrical	V
$\begin{tabular}{lllllllllllllllllllllllllllllllllll$	

Water Supply

channel.

Suggested minimum incoming water temperature120°F (49°C)	•
Pressure (PSI) min./max20/120	Detergent left in dispenser.
Connection	uispensei.
3/4" Hose Thread Fitting Consumption (Normal Cycle) 4.9 - 9.7 U.S. gal., 18.5 - 36.7 liters Water valve flow rate (U.S.GPM)83	
Water recirculation (U.S. GPM)approx. 12	
Water fill time87 sec.	

Dishwasher water siphons out.

TROUBLE SHOOTING TIPS

Ch	eck the Following	Rer	nedy
		1.	Deulase free en user
1. 2. 3.	Fuse (blown or tripped). 120 VAC supply wiring connection faulty. Electronic control board	2.	Replace fuse of reset preaker. Repair or replace wire fasteners at dishwasher junction box. Replace control board. Replace control board. Replace motor/impeller assembly. Replace latch assembly. Replace latch assembly.
4.	defective. No 12 VAC power to	3. 4. 5.	Replace control board.
5. 6.	control. Motor (inoperative).	5.	Replace motor/impeller
6. 7.	Door Switch (open contacts), Door latch not making	6. 7.	Replace latch assembly. Replace latch assembly.
8. 9.	Electronic control board defective. No 12 VAC power to control, Motor (inoperative). Door Switch (open contacts). Door latch not making contact with door switch Touch pad circuit defective. No indicator lamps illuminate when START or OPTIONS are pressed.	8. 9.	Replace console assembly. Replace console assembly.
1. 2.	Motor (bad bearings). Motor stuck due to prolonged non-use.	1: 2:	Replace motor assembly. Rotate motor impeller.
1. 2. 3.	Improper voltage, Motor windings shorted. Glass or foreign items in pump.	1 2: 3.	Check voltage. Replace motor/impeller assembly. Clean and clear blockage.
1. 2.	Heater element (open), Electronic control board defective. Wiring or terminal defective. Hi-Limit thermostat	1. 23. 45.	Replace heater element. Replace control board. Pepair or replace
3.	Wiring or terminal	٦. 4.	Repair or replace. Replace thermostat. Replace turbidity sensor.
4.	Hi-Limit thermostat	5.	Replace tarbiary sensor.
5.	defective. Thermistor failure.		
1. 2. 3. 4. 5.	Latch mechanism defective. Electronic control board defective. Wiring or terminal defective. Broken spring (s). Defective actuator.	1. 2. 34. 5.	Replace dispenser. Replace control board. Repair or replace. Replace dispenser. Replace dispenser.
1 2:	Drain restricted. Electronic control board	123456	Clear restrictions. Replace control board. Replace pump, Check for blockage, clear. Replace pump assembly. Repair or replace.
3. 4	Defective drain pump.	٦. 4.	Check for blockage, clear. Replace nump assembly
34.5.6.	defective. Defective drain pump. Blocked impeller. Open windings. Wiring or terminal defective.	Ğ.	Repair or replace.
1. 2.	Water supply turned off. Defective water inlet fill valve. Check fill valve screen for	1: 2:	Turn water supply on. Replace water inlet fill
3.	Check fill valve screen for	3.	Disassemble and clean
4. 5.	obstructions. Defective float switch. Electronic control board defective	4. 5. 6.	screen. Replace or replace. Replace control board. Repair or replace. Clean float.
6.	defective. Wiring or terminal defective.	7.	Clean float.
7.	Float stuck in "UP" position.		
1.	Drain hose (high) loop too	1.	Repair to proper 32-inch minimum height
2.	Drain line connected to a floor drain not vented.	2.	minimum height . Connect to a vented drain.
1.	Detergent allowed to stand	1.	Instruct customer/user
2.	Dispenser wet when	2.	Instruct customer/user
3.	betergent cover held closed or blocked by large dishes.	3.	Instruct customer/user
4.	Improper incoming water	4.	on proper loading of dishes.
5.	Improper incoming water temperature to properly dissolve detergent. See "Detergent cover will not open".		Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents.