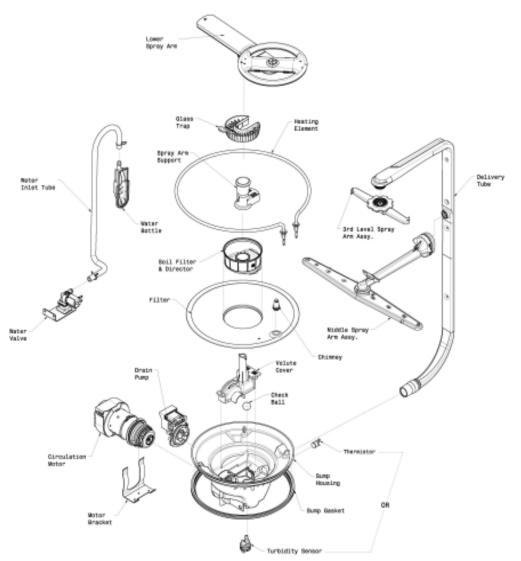
Exploded View of Wash System



Pump Assembly

The pump assembly is driven by a synchronous is attached by a worm gear clamp to the discharge motor. Rotation is in the counterclockwise direction at 3600 RPM. The motor drives a pump which supplies 100 percent filtered water at a rate of approximately 12 GPM to one spray arm at a time. The spray arm's operation is alternated cycle.

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain pump is connected to the main pump by a small rubber hose. The drain check valve is located at the discharge end of the drain pump. The drain hose

end of the drain pump.

The drain hose must have a loop at a minimum height of 32 inches in order to insure proper

by small "pauses" of the motor during the wash The main pump can easily be removed by disconnecting the upper spray arm supply tube hose, the drain pump connector hose, the wiring harness connections made at the circulation motor, the water heat thermistor located on the bottom of the pump and rotating the four sump retainers toward the middle of the sump.

Standard Dry Air Flow

When the control advances to the "dry" portion of bottom of the outer door panel. This outside, the cycle, a vent actuation solenoid is closed. cooler, dryer air helps to speed evaporation of This opens the vent valve and starts the vent fan water from the hot dishes. At the same time the both located in the top right rear corner of the tub. heating element is continually cycled on and off. The fan draws in the air from outside the tub. On some models the dry portion of the cycle can forcing the hot, humid air down and out the be extended to improve drying performance.

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one To replace dispenser: piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable

Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- shut off electricity to dishwasher,
- remove outer door panel assembly, disconnect wiring to the actuator,
- · remove the six screws.
- · remove the dispenser,
- · replace and reinstall screws,

Trouble Shooting Tips

AWARNING

Personal Injury Hazard

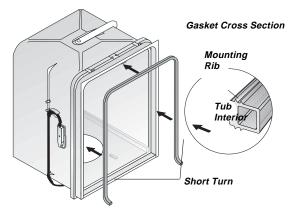
Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Symptom	Check the Following	Remedy						
Dishwasher will not operate when turned on.	1. Fuse (blown or tripped). 2. 120 VAC supply wiring connection faulty. 3. Electronic control board defective. 4. No 12 VAC power to control. 5. Motor (inoperative). 6. Door switch (open contacts). 7. Door latch not making contact with door switch. 8. Touch pad circuit defective. 9. No indicator lamps illuminate when START or OPTIONS are pressed.	 Replace fuse or reset breaker. Repair or replace wire fasteners at dishwasher junction box. Replace control board. Replace control board. Replace motor/impeller assembly. Replace latch assembly. Replace latch assembly. Replace console assembly. Replace console assembly. 						
Motor hums but will not start or run.	Motor (bad bearings). Motor stuck due to prolonged non-use.	Replace motor assembly. Rotate motor impeller.						
Motor trips out on internal thermal overload protector.	Improper voltage. Motor windings shorted. Glass or foreign items in pump.	Check voltage. Replace motor/impeller assembly. Clean and clear blockage.						
Dishwasher runs but will not heat.	Heater element (open). Electronic control board defective. Wiring or terminal defective. Hi-Limit thermostat defective.	Replace heater element. Replace control board. Repair or replace. Replace thermostat.						
Detergent cover will not latch or open.	Latch mechanism defective. Electronic control board defective. Wiring or terminal defective. Broken spring(s). Defective actuator.	 Replace dispenser. Replace control board. Repair or replace. Replace dispenser. Replace dispenser. 						
Dishwasher will not pump out.	Drain restricted. Electronic control board defective. Defective drain pump. Blocked impeller. Open windings. Wiring or terminal defective.	 Clear restrictions. Replace control board. Replace pump. Check for blockage, clear. Replace pump assembly. Repair or replace. 						
Dishwasher will not fill with water.	1. Water supply turned off. 2. Defective water inlet fill valve. 3. Check fill valve screen for obstructions. 4. Defective float switch. 5. Electronic control board defective. 6. Wiring or terminal defective. 7. Float stuck in "UP" position.	 Turn water supply on. Replace water inlet fill valve. Disassemble and clean screen. Repair or replace. Replace control board. Repair or replace. Clean float. 						
Dishwasher water siphons out.	Drain hose (high) loop too low. Drain line connected to a floor drain not vented.	Repair to proper <i>32-inch minimum height.</i> Install air gap at counter top.						
Detergent left in dispenser.	Detergent allowed to stand too long in	Instruct customer/user.						

Tub and Door Seal

The door seal is pressed into the tub channel for locator ridge at the bottom of the tub. Then align creating a short turn at the bottom of the tub channel and ensuring the seal extends to the

an interference fit. To install the seal, locate the and gently press the seal into the channel in only center mark on the seal back and press into a few spots. Next, close and latch the door to place. Next, install the bottom of the seal by allow the gasket to seat properly into the channel.



Product Specifications Electrical

Rating120 Volts, 60Hz
Separate Circuit15 amp min 20 amp max.
Motor (Amps) 1.8
Heater Wattage900
Total Amps (load rated) 10.0
TempAssure 140°F ±5°F
(60°C±3°C) [with outer door in place]
TempBoost145°F ±5°F (63°C ±3°C)
Heated Wash/Heated Rinse
Sanitize150°F ±5°F (66°C ±3°C)
Hi-Limit Thermostat 200°F (93°C)

Water Supply

Suggested minimum incoming water
temperature 120°F (49°C)
Pressure (PSI) min./max 20/120
Connection (NPT) ³ / ₈ "
Consumption (Normal Cycle)
4.9 - 9.7 U.S. gal., 18.5 - 36.7 liters
Water valve flow rate (U.S. GPM)
Water recirculation rate (U.S. GPM)
approx. 12
Water fill time87 sec.

۷.	added.
3.	Detergent cover held closed or blocked by large dishes.
4	Improper incoming water
4.	temperature to properly dissolve detergent.
5.	See "Detergent cover will not open."
5.	See Detergent cover will not open.

- 2. Dispenser wet when detergent was 2. Instruct customer/user.
 - loading of dishes. 4. Incoming water temperature of

3. Instruct customer/user on proper

120°F is required to properly dissolve dishwashing detergents

P/N: 154889701 DATA SHEET SERVICE

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Color Code ..Red R-BK.....Red/Blk W.....White Y-BK..Yellow/Blk

	Operation
To start	Close and latch door. Press START/CANCEL pad.
	Close and latch door. Press DELAY START pad to
To select a new cycle or option	select desired delay time. Press desired cycle and/or option pad. The indicate lights will change. Press START/CANCEL within 15
To cancel cycle For controls	seconds to begin cycle. Press START/CANCEL. Dishwasher will drain for 90 seconds, then shut off.
lock	Press and hold the RINSE ONLY or AIR DRY pad for 3 seconds.

AIR DRY pad for 3 seconds.

To unlock, press and hold the RINSE ONLY or

Water/Service Test																	
To activate Water/Service Test place unit in Power Failure or Idle Mode and the press"DRY or "AIR DRY" (model dependent) and the START/CANCEL keys for 3 seconds.	STEP		TOTAL TIME (SEC)	WATER VALVE	CIRCULATION MOTOR	DRAIN MOTOR	HEATER	DISPENSER	FAN UNIT	WASHING LED	SANITIZED LED	DRYING LED	CLEAN LED	SENSING LED	RINSE LED	Device being monitored	Display flashes when Detection of failure
	1	FILL/DISPENSER	60	1	0	0	0	1	0	1	0	0	0	1	0	Fan Damper	Uo
The dishwasher will then step	2	FILL	27	1	0	0	0	0	0	1	0	0	0	1	0	Turbidity	Tu
through the test cycle per the	3	WASH/HEAT/DISP.	45	-	1	0	1	1	0	1	0	0	0	1	0	Hall Sensor	HS
chart, if at any time, the START/	4	PAUSE	0.4	1	0	0	1	0	0	1	0	0	0	1	1		\vdash
CANCEL key is pressed, the	5	WASH/HEAT	75	-	1	0	1	0	0	0	0	0	0	0	1		
	6		60	 	1	0	1	1	0	0	0	0	0	0	1	Thermistor	Th
current step is terminated, while	7	DRAIN	90	\rightarrow	0	1	0	0	1	0	0	0	0	0	0	Fan Speed	UF
the test sequence advances to	8	DRY	90	0	0	1	Χ	0	1	0	0	1	0	0	0	Rinse Aid	RA
The next cycle step.		TOTAL	447	Ш						0	1	0	1	0	0		
						X	- de	note	s se	lect	able	opti	on				
			CI	117	VI I E	LED stays on until door is opened or cycle is started											

Display Codes (Readout)	Display Codes (LED)						
PFA power failure has occurred Hd or HOWater heating delay CLClose and latch the door ER/ERSwitch Failure ER/CEConfiguration Error ER/uoVent will not close ER/uFFan not running '01-24'Hour(s) delay before Start (some models)	SENSING Turbidity sensor is checking the condition of the wash/rinse water.						

Wiring Diagram	
FAN DRY UNIT RINSE AD DRAIN MOTOR WATER VALVE MEATER VALVE MEATER VALVE MEATER WATER VALVE MEATER VALVE ME	

Cycle Selection Options Minutes Note: The Main Wash and Final Rinse may be Power Plus lengthened when needed to reach optimal wash Water Valve Singulatory Motor temperatures. The heavy response option for Power Draw Motor Plus and for Normal is depicted. This response will result from a first run after applying power or when Dispenser Blower heavy soils are put in the dishwasher. If lighter soil loads are input each of these cycles would be Normal (Detail) Final Pinse Vain Wast automatically shortened by eliminating as many Circulator Mater pre-washes or pre-rinses as is appropriate. Drain Militon Heater Disperser Blover Quick Clean Rinse Only Circulation Motor Diculation Moto Drair Motor Draw Motor Heater Heater Expense Bluver Blöwer Minutes Minutes