### **Pump Assembly**

The pump assembly is driven by a synchronous motor. The motor drives a pump which supplies 100 percent filtered water

Draining is accomplished by using a small separate synchronous drain pump mounted to the side of the sump. The drain pump is connected to the main pump by a small rubber hose. The drain check valve is located at the discharge end of the drain pump. The drain hose is attached by a clamp to the discharge end of the drain pump.

### Heater

Refer to the cycle chart on the reverse side to Voltage checks of the heater should be made in determine when the heater is on during the the dry portion of the service test mode. wash cycle. The heater cycles ON and OFF for brief periods during the drying cycle.

height of 32 inches in order to insure proper

drainage.

### **Standard Dry Air Flow**

The heated, moist air leaving the dishwasher through the lower vent causes drier air to be drawn into the unit by way of intake vents located at the side of the tub.

The water on the dishes is evaporated into drier air and the venting process continues. The heating element is turned ON and OFF during the entire drying cycle.

### **Detergent and Rinse Aid Dispenser**

The detergent and rinse aid dispenser is a one **To replace dispenser:** piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a removable cover.

Liquid rinse aid is added to the dispenser up to • rewire actuator. the fill line indicator. The amount of rinse aid released can be adjusted by turning the arrow indicator from one, being the least amount, to four, being the greatest amount.

- shut off electricity to dishwasher,
- remove outer door panel assembly,
- disconnect wiring to the actuator,
- remove the six screws,
- remove the dispenser,
- replace and reinstall screws,

## **Product Specifications**

Electrical The drain hose must have a loop at a *minimum* 

Rating 120 Volts, 60Hz
Separate Circuit15 amp min 20 amp max.
Motor (Amps) 1 amp
Heater Wattage 475 - 630W
Total Amps (load rated) 8.7
TempAssure 135°F ±5°F
(60°C±3°C) [with outer door in place]
TempBoost 140°F ±5°F
Heated Wash/Heated Rinse
Hi-Limit Thermostat 200°F (93°C)

#### Water Supply

Suggested minimum incoming water
temperature 120°F (49°C)
Pressure (PSI) min./max 20/120
Connection (NPT) <sup>3</sup> /8"
Consumption (Normal Cycle)
5.8-6.0 U.S. gal
Water valve flow rate (U.S. GPM) 0.9
Water recirculation rate (U.S. GPM)
approx. 5.28
Water fill time 43 sec.

Always us	Sconnec
replacing	compon

Symptom

Dishwasher will not oper turned on.

Motor hums but will not

Motor trips out on interna overload protector.

Dishwasher runs but will

Detergent cover will not open

Dishwasher will not pum

Dishwasher will not fill v

Dishwasher water siphon

Detergent left in dispense

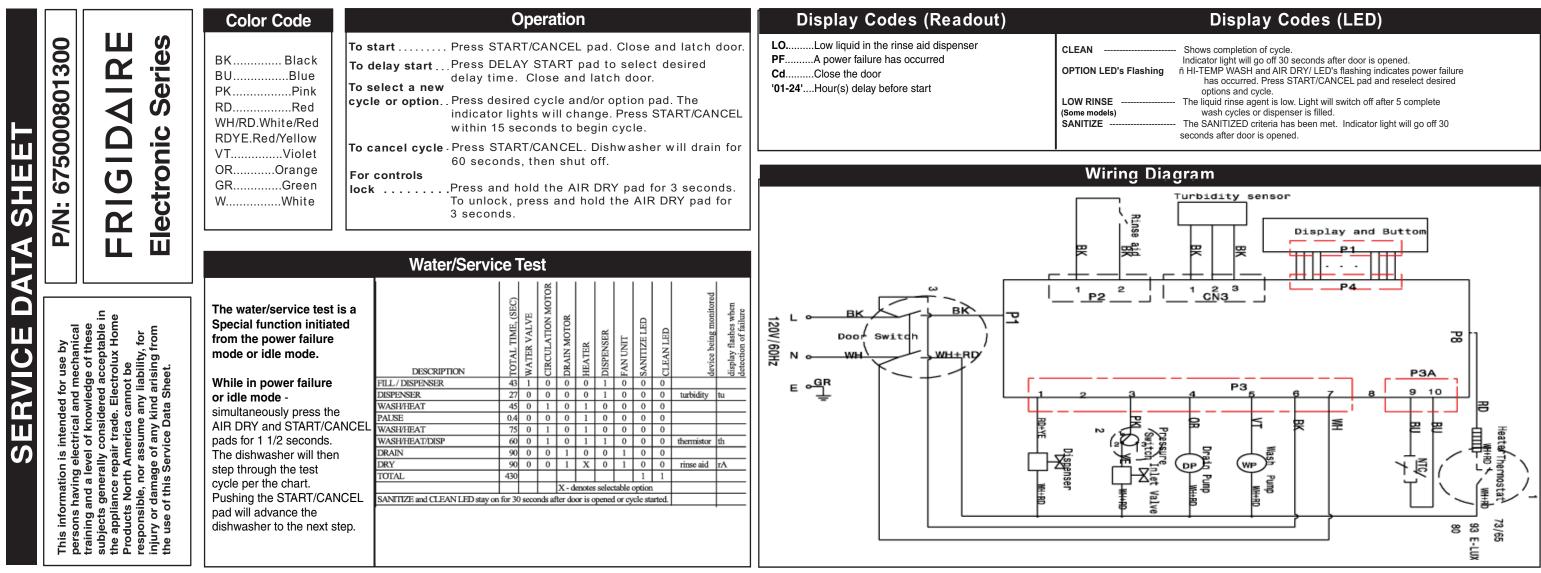
# **Trouble Shooting Tips**

# **AWARNING**

### Personal Injury Hazard

### Always disconnect the dishwasher from the electrical power source before adjusting or ents.

	Check the Following	Remedy
erate when	<ol> <li>Fuse (blown or tripped).</li> <li>120 VAC supply wiring connection faulty.</li> <li>Electronic control board defective.</li> <li>No 12 VAC power to control.</li> <li>Motor (inoperative).</li> </ol>	<ol> <li>Replace fuse or reset breaker.</li> <li>Repair or replace wire fasteners at dishwasher junction box.</li> <li>Replace control board.</li> <li>Replace control board.</li> <li>Replace motor/impeller assembly.</li> </ol>
	<ol> <li>Motor (hioperative).</li> <li>Door switch (open contacts).</li> <li>Door latch not making contact with door switch.</li> <li>Touch pad circuit defective.</li> <li>No indicator lamps illuminate when START or OPTIONS are pressed.</li> </ol>	<ol> <li>Replace holor/impener assembly.</li> <li>Replace latch assembly.</li> <li>Replace latch assembly.</li> <li>Replace console assembly.</li> <li>Replace console assembly.</li> </ol>
t start or run.	<ol> <li>Motor (bad bearings).</li> <li>Motor stuck due to prolonged non-use.</li> </ol>	<ol> <li>Replace motor assembly.</li> <li>Rotate motor impeller.</li> </ol>
nal thermal	<ol> <li>Improper voltage.</li> <li>Motor windings shorted.</li> <li>Glass or foreign items in pump.</li> </ol>	<ol> <li>Check voltage.</li> <li>Replace motor/impeller assembly.</li> <li>Clean and clear blockage.</li> </ol>
ill not heat.	<ol> <li>Heater element (open).</li> <li>Electronic control board defective.</li> <li>Wiring or terminal defective.</li> <li>Hi-Limit thermostat defective.</li> </ol>	<ol> <li>Replace heater element.</li> <li>Replace control board.</li> <li>Repair or replace.</li> <li>Replace thermostat.</li> </ol>
t latch or	<ol> <li>Latch mechanism defective.</li> <li>Electronic control board defective.</li> <li>Wiring or terminal defective.</li> <li>Broken spring(s).</li> <li>Defective actuator.</li> </ol>	<ol> <li>Replace dispenser.</li> <li>Replace control board.</li> <li>Repair or replace.</li> <li>Replace dispenser.</li> <li>Replace dispenser.</li> </ol>
np out.	<ol> <li>Drain restricted.</li> <li>Electronic control board defective.</li> <li>Defective drain pump.</li> <li>Blocked impeller.</li> <li>Open windings.</li> <li>Wiring or terminal defective.</li> </ol>	<ol> <li>Clear restrictions.</li> <li>Replace control board.</li> <li>Replace pump.</li> <li>Check for blockage, clear.</li> <li>Replace pump assembly.</li> <li>Repair or replace.</li> </ol>
with water.	<ol> <li>Water supply turned off.</li> <li>Defective water inlet fill valve.</li> <li>Check fill valve screen for obstructions.</li> <li>Defective float switch.</li> <li>Electronic control board defective.</li> <li>Wiring or terminal defective.</li> <li>Pressure Switch Stuck.</li> </ol>	<ol> <li>Turn water supply on.</li> <li>Replace water inlet fill valve.</li> <li>Disassemble and clean screen.</li> <li>Repair or replace.</li> <li>Replace control board.</li> <li>Repair or replace.</li> <li>Repair or replace.</li> <li>Repair or replace.</li> </ol>
ons out.	<ol> <li>Drain hose (high) loop too low.</li> <li>Drain line connected to a floor drain not vented.</li> </ol>	<ol> <li>Repair to proper <i>32-inch minimum</i> <i>height</i>.</li> <li>Install air gap at counter top.</li> </ol>
ser.	<ol> <li>Detergent allowed to stand too long in dispenser.</li> <li>Dispenser wet when detergent was added.</li> <li>Detergent cover held closed or blocked by large dishes.</li> <li>Improper incoming water temperature to properly dissolve detergent.</li> <li>See "Detergent cover will not open."</li> </ol>	<ol> <li>Instruct customer/user.</li> <li>Instruct customer/user.</li> <li>Instruct customer/user on proper loading of dishes.</li> <li>Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents.</li> </ol>



### **Cycle Selection Options**

Minutes	5 10 15	20 25	35 35 4	a 45 56 56 50	89 		75 80		95 95	100 105 110 115 1	20 125	130	135	140	145 150	155			
Power Plus	Pre-Wash 1	Pre-Wash 2	Pre-Wash3	Main Wa	sh			Rinse 1	Rinse 2	Final Rinse			D	y					
Water Valve		1		1					1										
Wash Molor																			
Drain Motor													I						
Heator																			
Dispenser																			
								-								-			
													_						
Normal	Pre-Wash 1	Pre-Wash2		Main Wash		Rinse 1	Rinse2	Final F	linse	Dry				Т	China Crystal	Pi	re-Wash 1	Main Wash	Final
Water Valve		8	8											Ε	Water Valve			8	8
Wash Motor						= = *						Г	Wash Matar						
Drain Motor												Drain Meter							
Heater													Heater						
Dispenser								1						Г	Dispenser				
Energy Saver	Pre-Wash 1	Pre-Wash2		Main Wash	Rinse 1	e 1 Final Rinse		Final Rinse		Dry					Light Wash	Pn	e-Wash 1	Main Wash	Rins
Water Valve		8	8			9								L	Water Valve			8	
Wash Motor														Wash Mator					
Drain Motor										I 1				L	Drain Motor				
Heater														Γ	Heatar				
Disponsor														Dispenser					
														Γ					
Minutes	5 10 15	20 25	30 35 40	45 50 55 60	65 		5 80	85 90	5	100 105 110 115 1	20 125				Minutes	ء ا ا ا ا	18 15	20 28 30 35 40	

