

Installation Instructions For Your New Dishwasher 3/4" Custom Dishwasher Door and Access Panel Kit

Before you begin— Read these instructions completely and carefully.

IMPORTANT: Save these instructions for local inspector's use.

IMPORTANT: OBSERVE ALL GOVERNING CODES AND ORDINANCES.

NOTE TO INSTALLER: Be sure to leave these instructions with the Consumer.

NOTE TO CONSUMER: Keep these instructions with your Use and Care Book for future reference.

WARNING

To prevent electric shock, disconnect electrical power supply to dishwasher before changing panels. Do not operate dishwasher while changing panels or when lower access panel assembly is removed.

Tools and Materials required:

- 1/4" socket driver
- Phillips screwdriver
- Electric drill
- 1/8" and 3/16" drill bits
- Carpenters square
- Safety Glasses

The custom panels should be constructed in the same manner as cabinet doors. Cut edges can be seen and must be finished for the best appearance.

STEP 1:

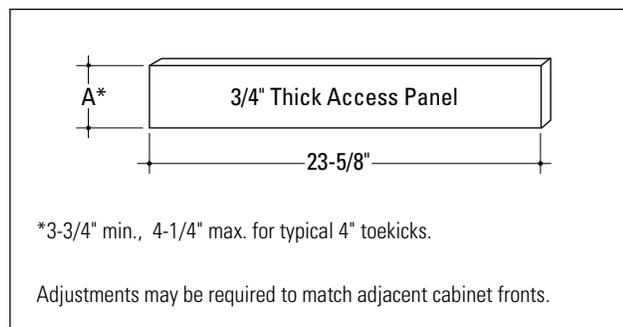
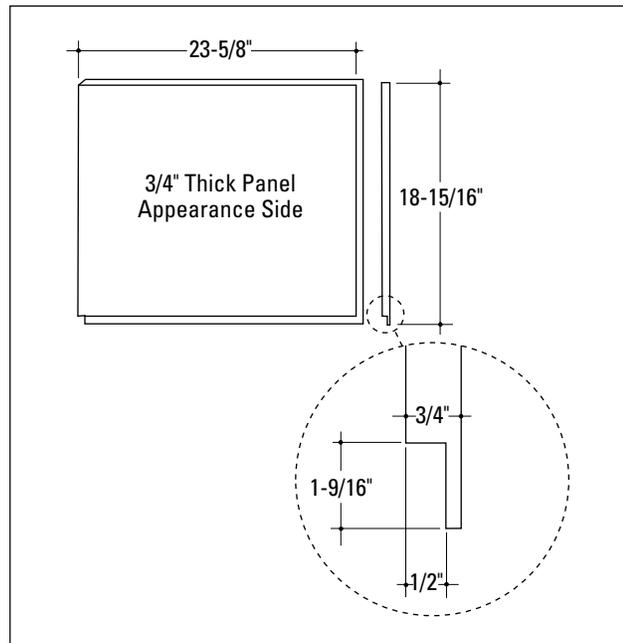
Cut 3/4" thick custom panels to size

- Cut the 3/4" thick door panel to the dimensions shown.
- Rout the bottom edge of the door panel on the appearance side, 1/2" deep and 1-9/16" high resulting in 1/4" thickness. See illustration.
- The access panel height may be 3-3/4" to 4-1/4" max. The access panel height can vary depending upon toekick height and adjustments made to the leveling legs.

The GPF375 Trim Kit provides for the installation of 3/4" thick custom door and access panels with a typical 4" high toekick.

This Kit includes:

- Door panel support
- 7, 5/8" phillips flat head screws
- 3 round head screws
- GPF100 spring kit.



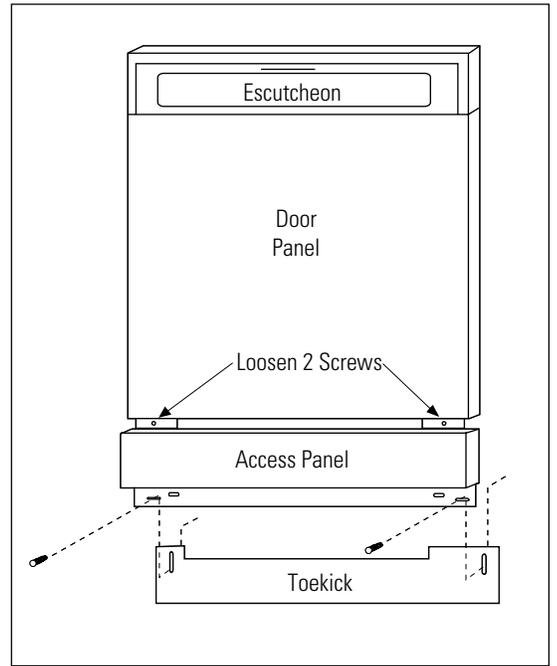
Note: The custom wood access panel should evenly match the bottom of adjacent cabinets. Adjustments made to the leveling legs to obtain correct height can affect the vertical dimension (height) of the access panel.

STEP 2:

Remove lower access panel assembly

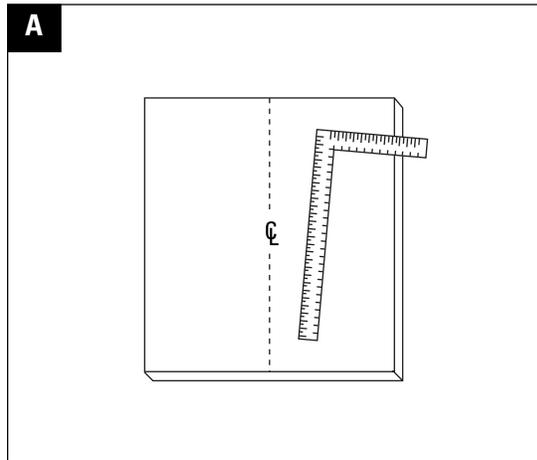
- Remove the two screws below the access panel. Retain screws.
- Loosen the two screws located between the door and the access panel. Do not attempt to remove these screws. They are secured to the access panel with washers.
- Remove the access panel assembly and toekick from the dishwasher. Set aside.

NOTE: Do not remove the insulation behind the access panel or toekick.

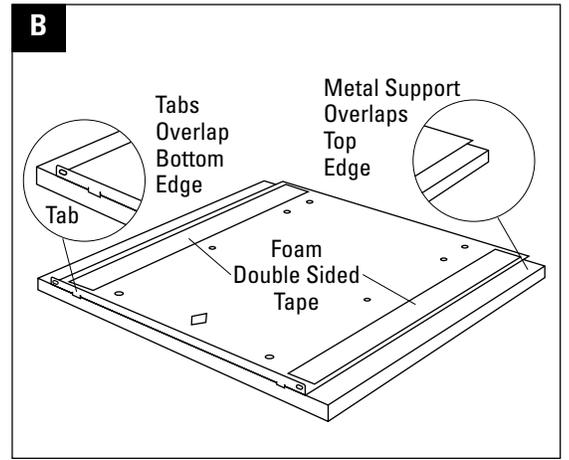


STEP 3

Mount custom panel to metal support panel



- Lay the custom panel on a flat surface with appearance side down.
- Measure and mark the center line. Use a carpenter's square to draw the center line.

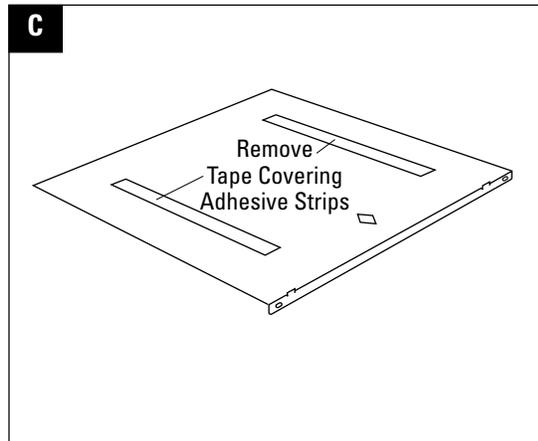


- Place the metal door panel support on the custom panel, with the projecting tabs overlapping and against the bottom edge. Center the support panel by matching the center line to the diamond cutout.

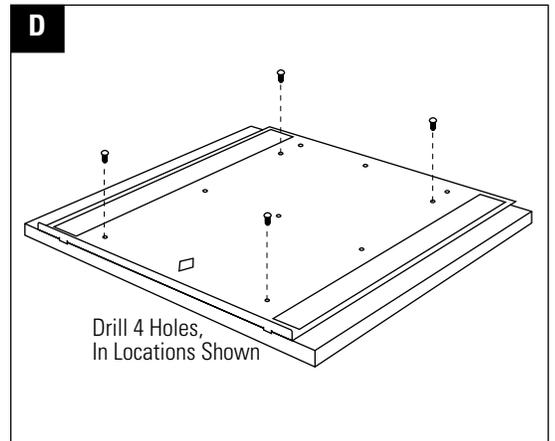
NOTE: Do not remove tape from adhesive strips.

STEP 3 (Continued)

Mount custom panel to metal support panel

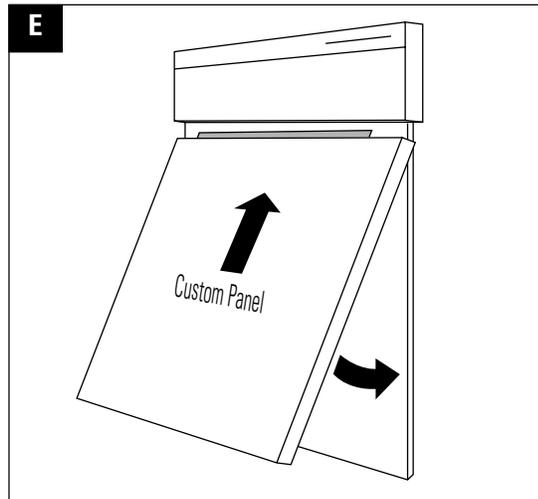


- Remove the custom panel from the support.
- Remove tape from adhesive strips on the metal support – on the side that touches the custom panel.
- Carefully, position the metal support onto the custom panel with center line showing through the diamond. Press the metal support against the panel.

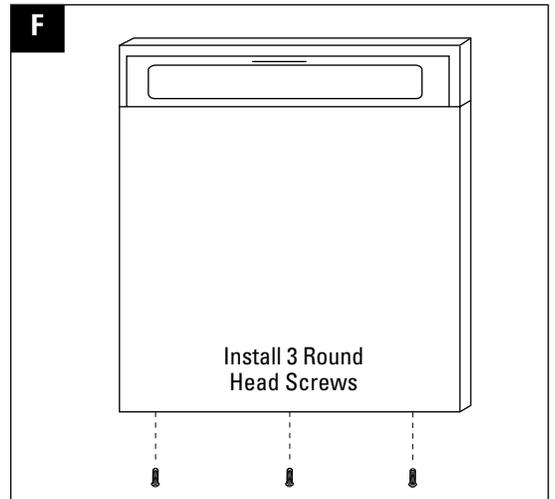


- Drill 1/8" dia. pilot holes, 5/8" deep through support holes.
- Install 4 flathead screws through the support and into the panel.

Caution: Do not drill pilot holes too deeply to avoid damaging the appearance side of the panel.



- Remove tape from adhesive strips on the back side of the metal support.
- Carefully, mount the panel onto the dishwasher by tipping the protruding metal at the top under and up against the escutcheon.



- Secure the panel to the door by installing 3 round head screws into the bottom of the metal support and into the dishwasher door. Install center screw first, then left and right screws.
- Press the custom panel against the dishwasher door.

STEP 4

Install GPF100 Spring Kit

This kit must be installed to achieve proper door balance which is affected by the addition of a heavy custom door panel.

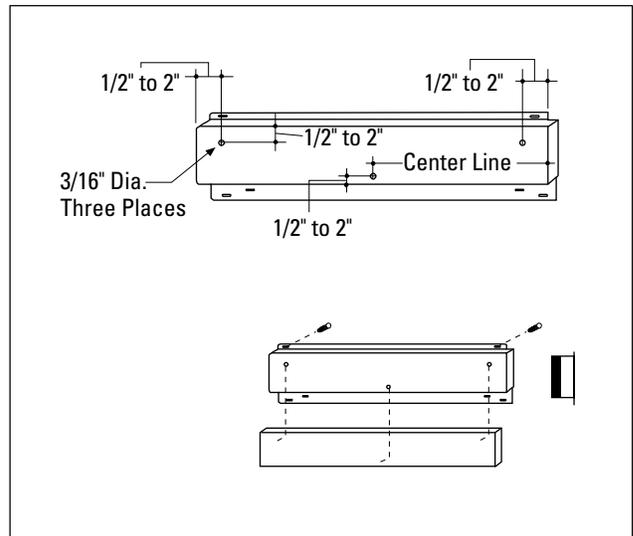
- Follow the instructions provided with the GPF100 kit.

STEP 5

Install Custom Panel to Access Assembly

- Drill 3 holes 3/16" dia. into the access panel as shown.
- Place the custom panel onto the access assembly and mark hole locations.
- Drill 3 holes, 1/8" dia. holes, 5/8" deep into the custom panel.
- Align the custom panel with screw holes and drive 3 screws into the back side of the assembly panel and through the custom panel. The top edges should align evenly.

Caution: Do not drill pilot holes too deeply to avoid damaging the appearance side of the panel.



STEP 6

Install access panel assembly and toekick

- Place the toekick against the bottom of the dishwasher.
- Place the access panel assembly against the dishwasher and tighten the attached screws.
- Re-install two original bottom screws loosely. Adjust the toekick up or down and tighten screws.

