



3/4" Thick Custom Panel Template Instructions for Top Control Integrated GE Dishwasher Models

The custom panel should be sized to your installation situation. See Step 1. It is highly recommended that the custom panel be attached before installing the dishwasher. Use this template to locate mounting screws, hooks and posts on the custom panel.

IMPORTANT

- A custom handle must be installed onto the custom panel. Install the custom handle 4-1/2" max. from the top of the panel.

PARTS INCLUDED:

ST4*14 X 8	ST4*20 X 2	X 2
ST3.9*13 X 2	ST4*19 X 4	X 1
ST3.9*13 X 2	ST3.9*25 X 2	X 2

STEP 1 CUSTOM PANEL SIZE REQUIREMENTS

HEIGHT
Panel height must be between 24-3/4" and 28-11/32".

The bottom of the custom panel must not overhang the bottom of the metal panel more than 3-19/32". Exceeding this will cause the custom panel to hit the toe kick and the door will not fully open. Any extra length of the custom panel must overhang at the top of the door.

WIDTH
Panel width must be 23-25/64" minimum.

- If the panel width is less than 23-25/64" it will not cover the dishwasher door frame.

IMPORTANT: To ensure optimum door balance performance, the custom panel must not weigh more than 15 lbs.

STEP 2 DRAW CENTERLINE

- Place the custom panel on a flat surface with appearance side down.
- Locate the vertical center of the panel at the top.
- Use a carpenter's square to draw a centerline from top to bottom.

STEP 3 ALIGN TEMPLATE TO PANEL

- Trim template on the dotted line along all sides.
- For Panel sizes 24-3/4" up to 28-11/32" place template on the panel aligned with the top edge and the centerline. Use tape to hold in place.

IMPORTANT: If the template is not aligned properly with the panel, the panel may hit the toe kick and the door will not fully open. Longer panels should overhang at the top of the door. Make sure after installation, to maintain a minimum 1/2" gap to the countertop from the custom panel.

- Use an awl to mark the screw hole locations indicated on the template. Remove the template.

STEP 4 INSTALL MOUNTING SCREWS AND SPACERS

If the panel is less than 3/4" thick, shorter screws must be used. Use #8 x 3/4" screws for 1/2" thick panels (not supplied).

- Use a 3/32" drill bit to drill pilot holes 3/32" deep in the marked locations. Make sure not to drill all the way through the panel.
- Install remaining hooks, posts and screws as indicated in the marked locations.

STEP 5 INSTALL CUSTOM HANDLE

A custom handle must be installed onto the panel before the panel is secured to the dishwasher door.

- The handle should be installed so that it aligns with adjacent drawer handles, or 4-1/2" max. from the top of the panel. Secure the handle in the same manner as cabinet handles. Screws must be countersunk into the panel.

STEP 6 INSTALL ASSEMBLED PANEL

- Secure the panel to the door by inserting the top posts and bottom hooks into the matching keyhole slots.
- Make sure all 4 hooks and posts engage the keyhole slots.
- Press the panel against the door and push downward until the posts and hooks are fully engaged into the keyhole slots. The panel should align evenly with the top and sides.

STEP 7 INSTALL ASSEMBLED PANEL - (CONTINUED)

- Remove the 4 plastic covers found along the edge of the inner dishwasher door.
- Use the 4 screws to secure the panel to the dishwasher door. Reinstall plastic covers to cover the holes.

STEP 8 Check door balance

To check the door balance, hold the top of the dishwasher firmly.

- Open the door slowly, if the door drops when released, Rotate either of the adjusting screws to drive the adjuster to tighten or loosen the steel cable.