

Installation Instructions

WARMING DRAWER CUSTOM PANEL ACCESSORY KIT

ZXD27B For installation of 27" and 30" wide warming drawer custom panel and custom handle.
ZXD30B

BEFORE YOU BEGIN

Read these instructions completely and carefully.

- **IMPORTANT** – Save these instructions for local inspector's use. Observe all governing codes and ordinances.
- **Note to Installer** – Be sure to leave these instructions with the Consumer.
- **Note to Consumer** – Keep these instructions with your Owner's Manual for future reference.

TOOL AND MATERIALS REQUIRED

- Phillips screwdriver
- Drill and appropriate bits (Brad point recommended for drilling through wood panels)
- Custom panel
- Custom handle (optional)
- Adhesive recommended for metal to wood
- Adhesive recommended for plastic to wood

PARTS SUPPLIED

- Lamp Jewel
- Metal mounting panel

This kit contains a mounting panel to support a trimless custom drawer front up to 3/4" thick. The tubular handle can be reinstalled onto the custom panel with longer screws (not provided). Or, the original handle can be replaced with a custom handle *of your choice*. (Handle is not supplied.) Choose a custom handle to match or complement cabinetry hardware.

IMPORTANT: The warming drawer should be installed according to the installation instructions packed with the product. The original drawer front will be removed and replaced with a custom panel.

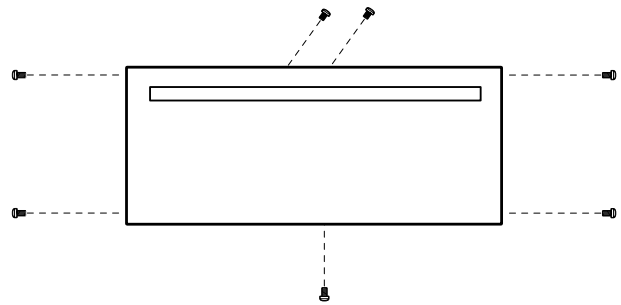
- Cut edges of the drawer panel will be seen and must be finished for best appearance.
- The custom drawer front panel, both raised and flat design, should be constructed in the same manner as typical cabinet doors.
- Order the custom drawer panel from the cabinet manufacturer. Be sure to provide the exact dimensions so that the panel is constructed accurately.
- Order the optional custom handle to complement or match surrounding cabinetry handles.

STEP 1 PREPARE DRAWER FOR PANEL INSTALLATION

- Open the drawer fully.
- Turn the warming drawer off.

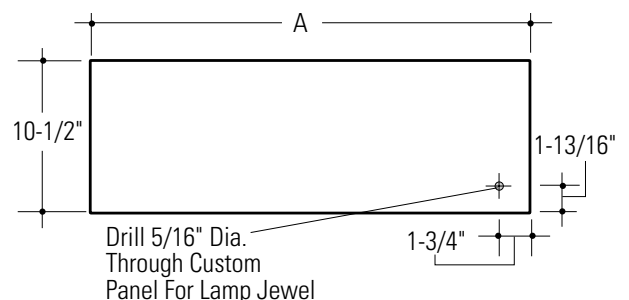
STEP 2 REMOVE ORIGINAL DRAWER FRONT

- Remove the two screws on each side and the one screw at the bottom of the drawer edge.
- Remove the two screws on the inside of the drawer at the top. Retain all screws.
 - Support the drawer front as you remove screws to prevent the possibility of falling.



STEP 3 PREPARE CUSTOM PANEL

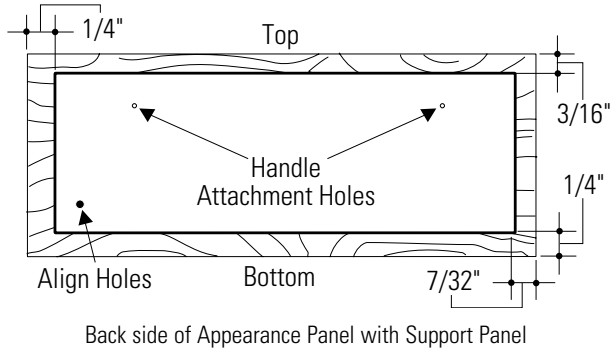
- The custom panel must be sized to fit the dimensions shown for your model.
- Drill a 5/16" diameter hole through the appearance side of the panel. This hole will allow the indicator "ON" light to be visible through the custom panel. The cut edges will be covered by the overlap of the lamp jewel.
 - A Brad point drill bit is recommended.



A = 26-3/4" for 27" Wide Models
A = 30" for 30" Wide Models

STEP 4 SECURE CUSTOM PANEL TO METAL MOUNTING PANEL

- Lay the custom panel, appearance side down, on a clean surface.
- Place the flat side of the metal panel onto the back side of the custom panel, with the mounting flanges facing up.
- Align the lamp hole in the panel with the mounting panel.
- Check top, bottom and side overlap dimensions from the metal panel to wood panel edge as shown.



STEP 5 FOR PANELS LESS THAN 3/4" THICK

- Separate the custom panel and metal panel.
- Apply a few horizontal beads of adhesive to the metal panel. Avoid adhesive within 1" of lamp hole area and outer edges.

STEP 5A FOR 3/4" (OR GREATER) THICK PANELS

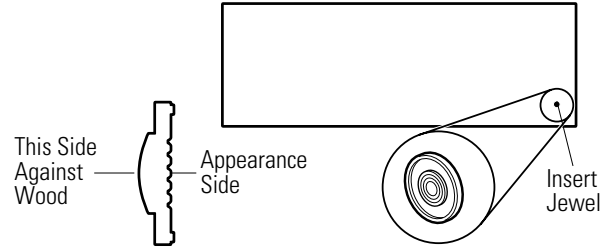
- 3/4" thick panels may be secured to the metal panel with screws.
- Use the metal panel as a template. Position the metal panel over the back side of the custom panel and drill pilot holes. Drill pilot holes sized to match screws being used (screws not provided).

CAUTION: Select screw length carefully to avoid penetration of the finished side.

STEP 6 INSTALL LAMP JEWEL

Turn the assembly appearance side up.

- Use plastic to wood adhesive to secure the lamp jewel to the front of the wood panel. On the side with the bulge, (see illustration) apply a small bead of adhesive around the outside edge. Place the jewel into the drilled hole.

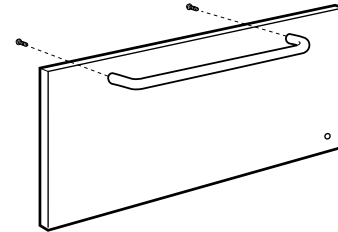


STEP 7 REINSTALL ORIGINAL HANDLE OR OPTIONAL CUSTOM HANDLE

A custom handle (not supplied) may be installed.

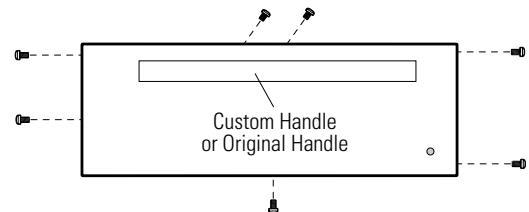
- Drill pilot holes through the front of the custom panel and through the metal panel to match the chosen handle.

NOTE: The handle screws should be installed through the metal panel, the custom panel and into the custom or original handle.



STEP 8 INSTALL ASSEMBLED PANEL TO THE DRAWER

- Install the custom panel assembly to the exposed drawer front using the original 7 screws.



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